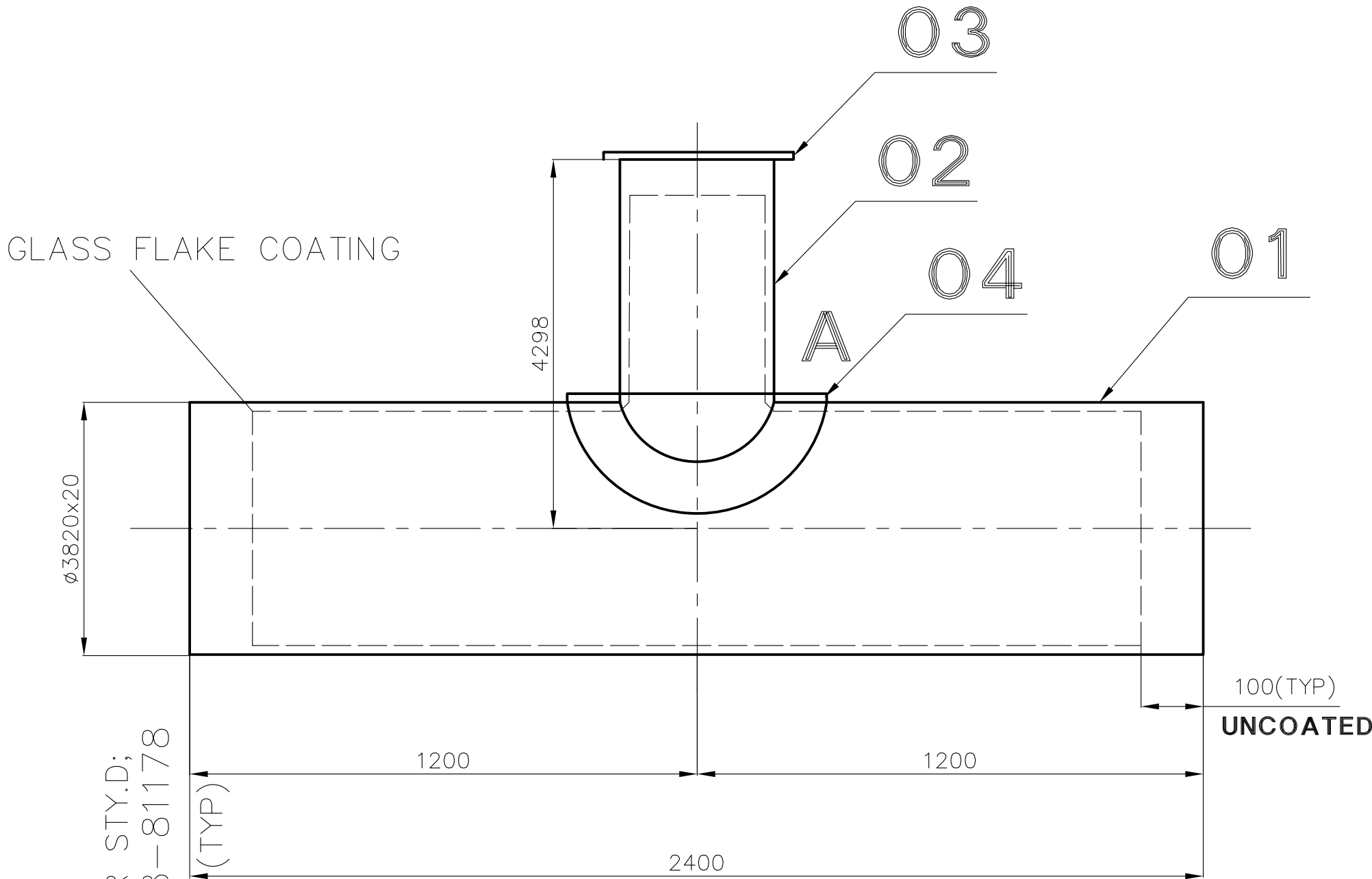


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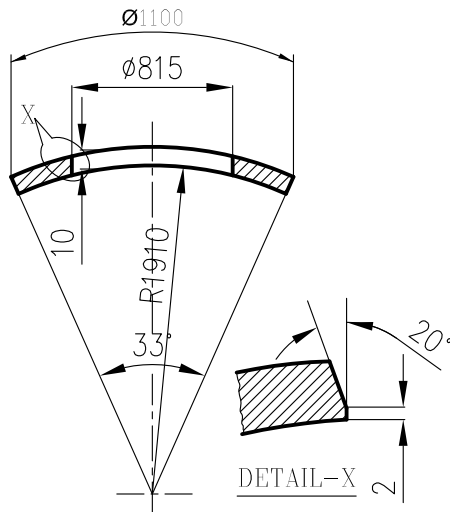
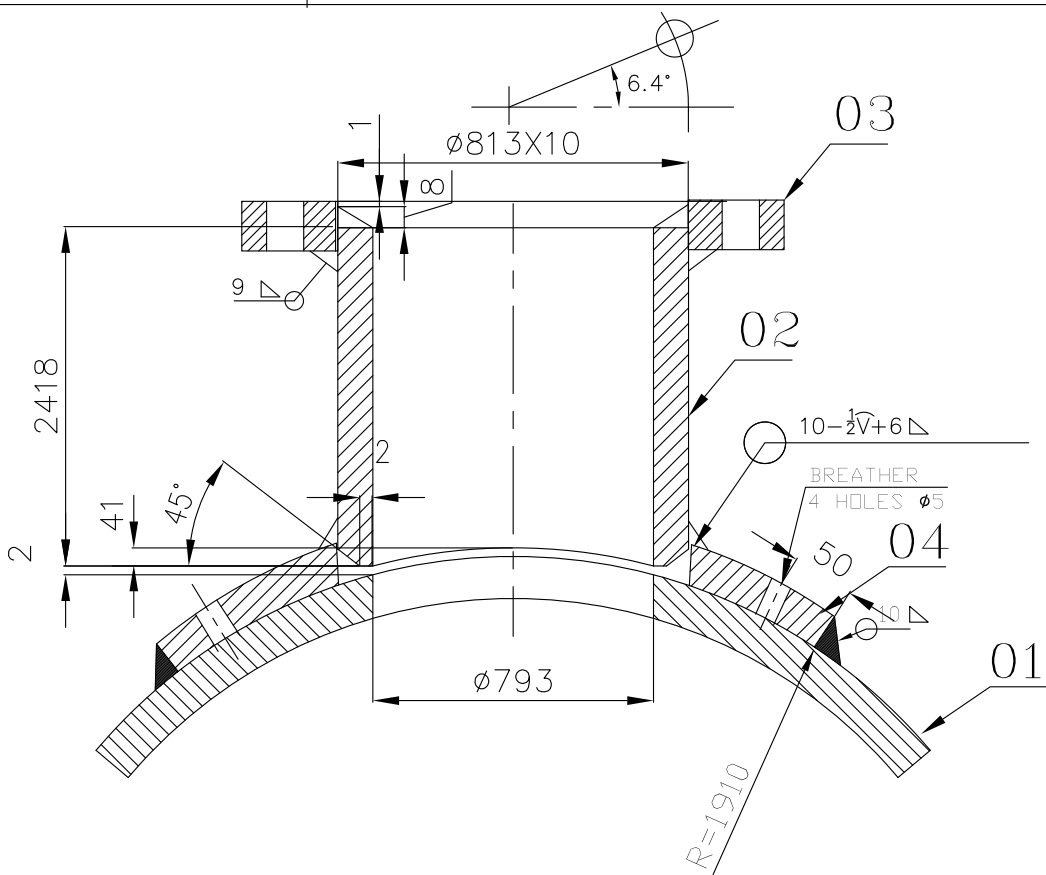
3-80-468-33916

DRAWING No



NOTES: –

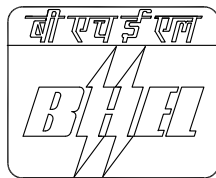
1. PIPE LENGTH INDICATED WITH CUTTING ALLOWANCE TO BE CUT AS PER CUTTING PLAN
2. WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH TOOL FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
3. FULL PENETRATION OF WELDS TO BE ENSURED
4. SPIDER/LIFTING LUG HAS TO BE WELDED AT SHOP AFTER EDGE PREPARATION. FOR DETAILS REFER DWG.NO. 3–80–468–31263 (FOR OD2540) & 3–80–468–33979 (FOR OD3820)
5. INTERNAL GLASS FLAKE COATING SHALL BE AS PER APPROVED QUALITY PLAN AND DRAWING 4–80–468–81177
6. GLASS FLAKE COATING SHALL BE DONE AFTER WELDING THE STUBS AND ATTACHMENTS WHEREVER APPLICABLE.



DETAIL OF ITEM No.-04

04	PAD PLATE; T=10MM OD 1100; ID815	3–80–468–33916		15 211 098 0000		33	640
				IS 2062 Fe410B			1
03	FLAT FACED FLANGE NB800	3–80–468–27258		15 011 184 0000		98	100
			05	IS 2062 Fe410B			1
02	P.F.PIPE ø813x10 ; L=2413	3–80–468–33917		15 211 098 0000		477	516
			01	IS 2062 Fe410A			1
01	P.F.PIPE ø3820x20 ; L=2400	3–80–468–33905		15 011 150 0000		4497	422
			09	IS 2062 Fe410A			1
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A C	UNIT WT.	
			VAR NO.	MATERIAL SPEC.		QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME	SIGN	DATE	NO OF ITEMS
	BABU		11.10.2017	
	CHD	SURESH	11.10.2017	
	APPD	SESHAGIRI	11.10.2017	

REV 01	DATE	ALTERED APPROVED
ZONE		

DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	REF TO ASSY DRG	ITEM No.
CODE	C / M / F		N.T.S			
TITLE				CARD CODE	DRAWING No.	REV
UNEQT OD3820X813 WITH FLANGE				U 01	3-80-468-33916	00